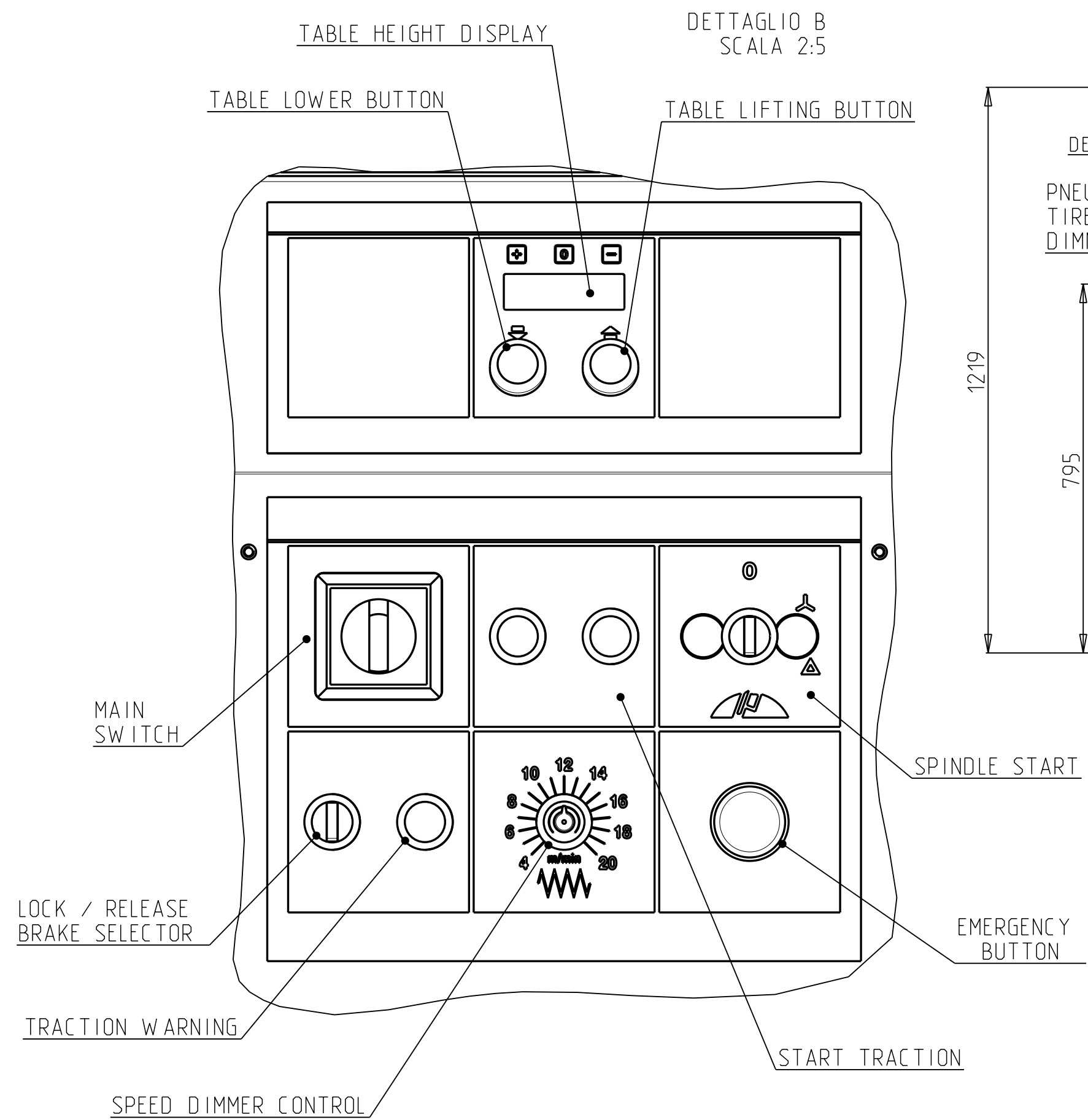
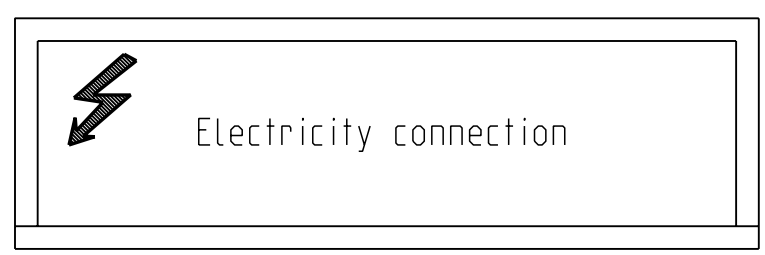
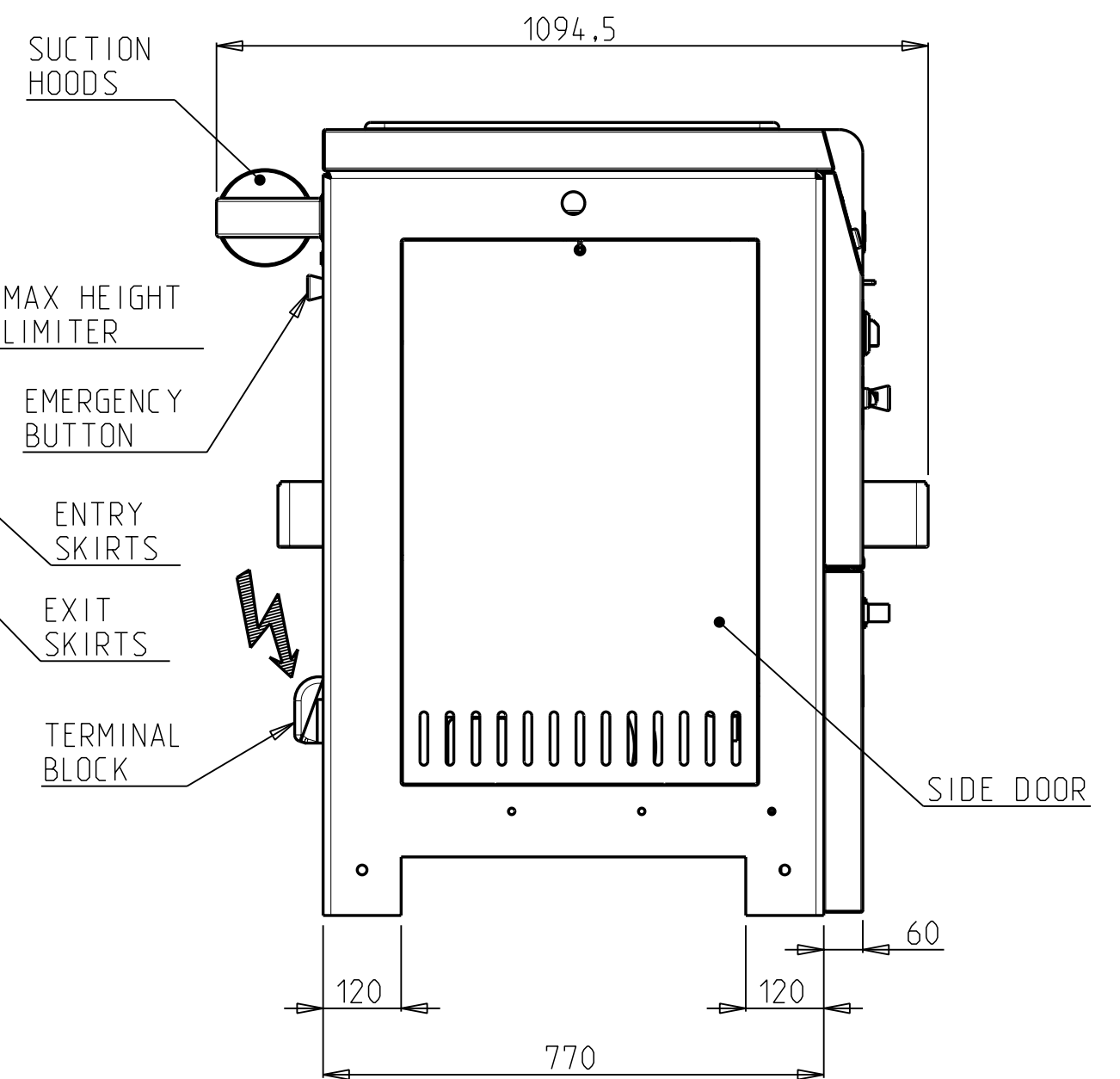
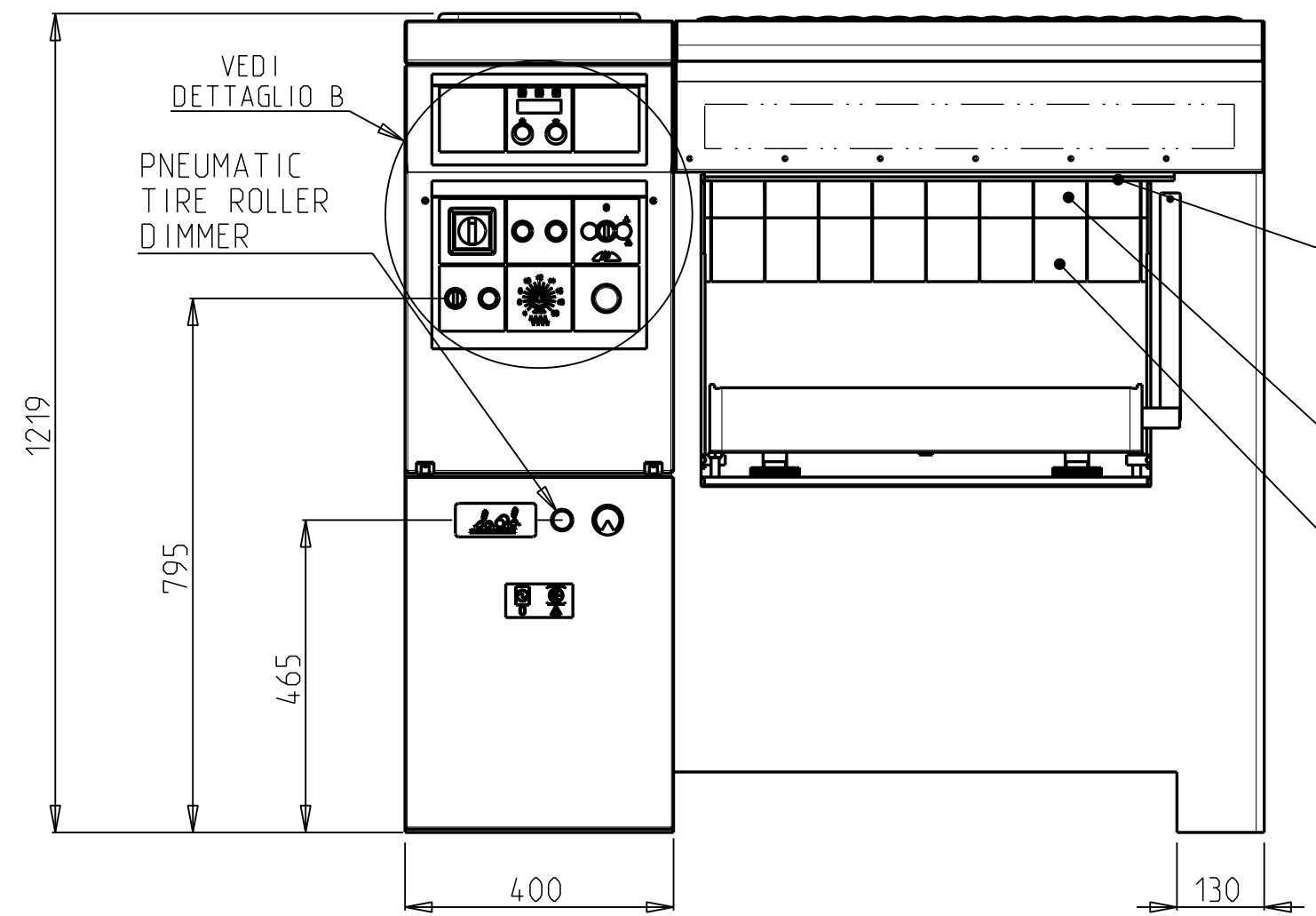
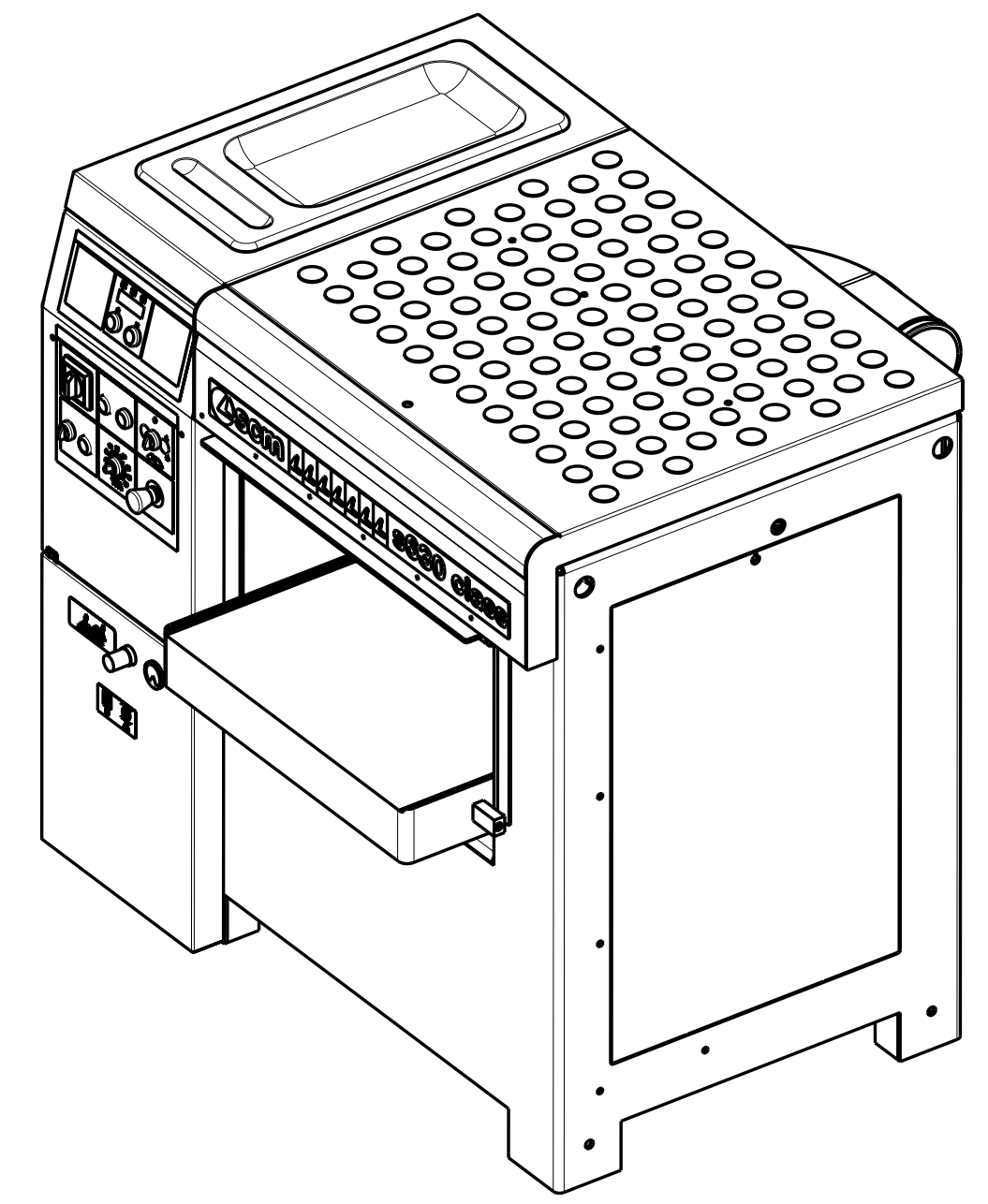
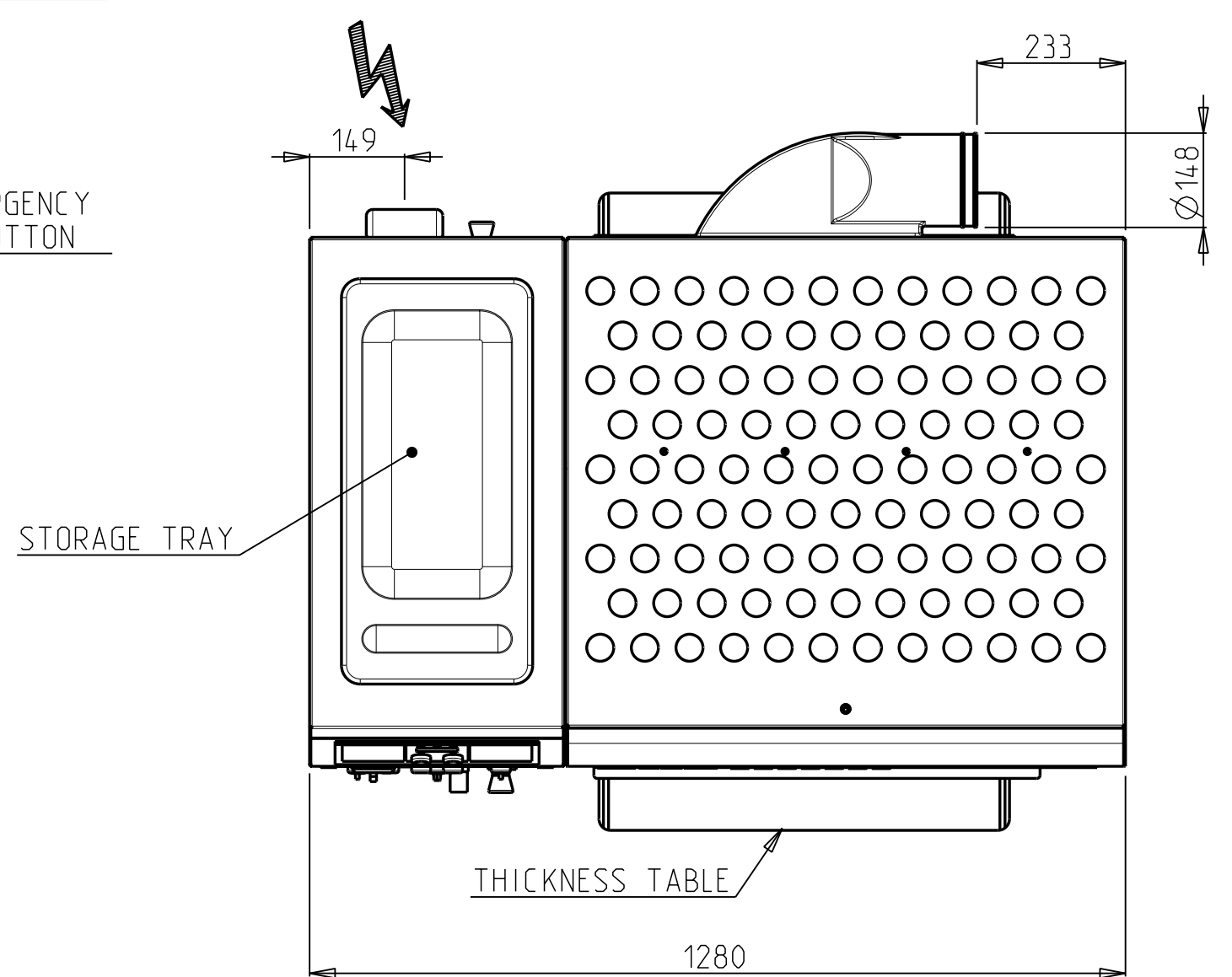




DETTAGLIO B
SCALA 2:5



AIR SUCTION TECHNICAL DATA		
Suction hood diameter	150	mm
Air speed	20	m/sec
Air consumption	1300	m ³ /h
Vacuum in the suction hood	680	Pascal



Caratteristiche tecniche non evidenziate: vedere Procedura PO 2/03 All.1											
Ci riserviamo a termini di Legge la proprietà di questo disegno con divieto di renderlo comunque noto a terzi senza la nostra preventiva approvazione											
Tolleranze per lavorazioni alle macchine utensili						Altre toll. gen.: capitolato tecnico SCM CT01					
grado M secondo UNI-EN 22768-1	dimensione	fino a 3	3-6	6-30	30-120	120-400	400-1000	1000-2000	oltre 2000		3
	scostamento	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2.0		
grado K secondo UNI-EN 22768-2	Int. di forma	dimens. fino a 100	100-300	300-1000	1000-3000	diametro albero	diametro foro	smussi	localizzazione		2
	scost.	0.2	0.4	0.6	0.8	1.0	H 13	0.5x45°	Ø 0.4		
	scost.	0.4	0.6	0.8	1.0	h 11	H 13				1
CF		Scala	Massa (Kg)			Aspetto superficiale					
CF3		1:10	1655.03			Materiale					
Data	12/10/2011	Firma	GARAVELLI			N° Bolla			Data		
Bolla	B11141	Visto				Firma					
LAYOUT PIALLA-SPESSORE CLASS S630										scm group	
										N° 90L0056546F	