

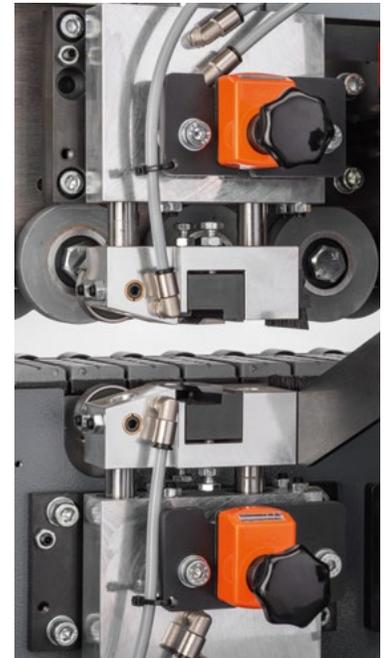
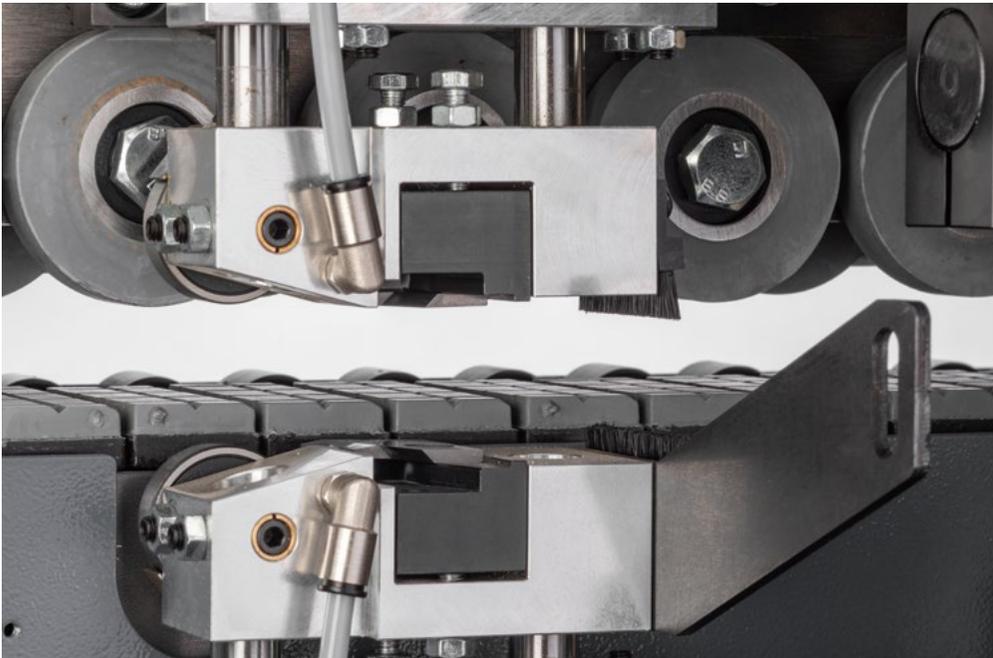


EDGE BANDERS MADE IN GERMANY



MATURE, PROVEN EDGING TECHNOLOGY
FOR THE WORKSHOP

F2 | F4 | F5 Made by Hebrock



Surface scraper with unique dual-tracing

Your workshop needs practical solutions.

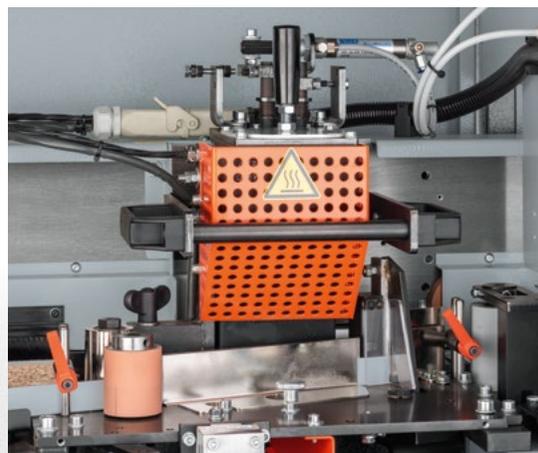
Altendorf edgebanders have been developed especially for the requirements of the modern workshop. Altendorf edgebanders impress more and more owner-run workshop operations with mature, proven and perfected technology, from precise edge finishing through to complete machining and with easy to operate control elements, such as touch screen controls. Optional specification elements can be added according to the individual requirements. Altendorf edgebanders are all practical solutions Made in Germany – at the highest possible quality and finishing level.



Corner rounding unit



Trim saw



Quick change heating pot



Hot-melt glue changing device

YOUR PERFECT ENTRY POINT

F2 |



Space-saving with excellent specifications.

Your entry point into edgebanding could not be better, as the 3.3 m long F2 is both cost-effective and space-saving. And it also has the specifications you require to process perfect edges right from the word go – diamond-tipped cutters guarantee superbly prepared workpieces for edging. The specifications include pre-milling aggregate (up to 2 mm milling depth), the top-side fast-heating glue pot, trim saw and combi-cutter. The F2 can also be optionally fitted with a surface scraper. Get started into perfect edgebanding!

F2 – the technical profile

Max. edge thickness:	3 mm
Min./max. workpiece thickness:	8–50 mm
Min. workpiece length:	approx. 160 mm
Feed speed:	7 m/min.
Ready to operate:	approx. 3.5 min.
Power consumption:	Ø approx. 5.9 kW
Electrical connection:	400 V/3 Ph/60 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 3,350 x 1,300 x 1,400 mm (L x W x H)
Weight:	approx. 620 kg
Exhaust connection:	Ø 1 x 140 mm



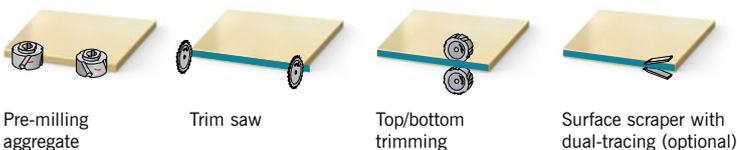
Diamond-tipped pre-milling aggregate



Surface scraper with dual-tracing (optional)



PLC control with touch screen (10")



BRILLIANT COMPLETE PROCESSING

F4 |



Top rate technology for complete edge glueing.

If you want to produce completely finished edges on space-saving 4 m machine length, go for the Altendorf F4. The standard version is already fitted for jointing, corner machining and also has a surface scraper. The radius profile scraper is optionally available for reworking the edges. Thanks to the PLC control per 10" touch screen you can also operate the F4 nice and easy. And with the hot-melt glue changing device (colour change) accessory even PUR processing is possible. Get started with the complete finishing of your edges!

F4 – the technical profile

Max. edge thickness:	3 mm
Min./max. workpiece thickness:	8–50 mm
Min. workpiece length:	approx. 160 mm
Feed speed:	7 m/min.
Ready to operate:	approx. 3.5 min.
Power consumption:	Ø approx. 7.4 kW
Electrical connection:	400 V/3 Ph/60 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 4,050 x 1,300 x 1,400 mm (L x W x H)
Weight:	approx. 820 kg
Exhaust connection:	Ø 1 x 140 mm



Diamond-tipped pre-milling aggregate



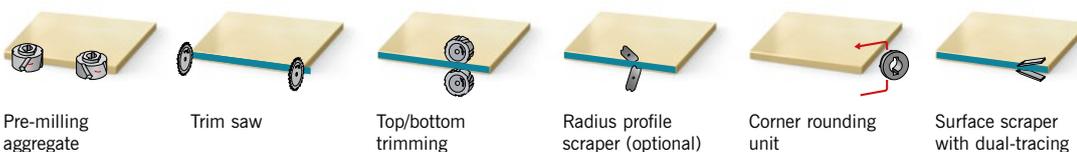
Radius profile scraper (optional)



Corner rounding unit



Surface scraper with dual-tracing



Pre-milling aggregate

Trim saw

Top/bottom trimming

Radius profile scraper (optional)

Corner rounding unit

Surface scraper with dual-tracing

HIGH PERFORMANCE ALL-IN-ONE F5 |

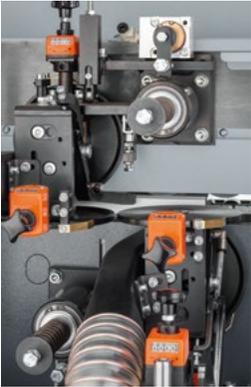


Maximum performance for edgebanding in the workshop.

If it's maximum performance you want, the Altendorf F5 is the solution for edgebanding in demanding workshop operations. The F5 guarantees edge finishing in all stages and directions, as it is fitted with all the components you need for your requirements: Pre-milling aggregate, trim saw, top/bottom trimming, radius profile scraper, corner rounding unit, surface scraper, buffer unit. For even more flexibility on the way to the perfect finish the F5 can also be optionally fitted with a practical multi-radius profile scraper. See for yourself how the Altendorf F5 finishes, from material cuts through to reworking perfect edges!

F5 – the technical profile

Max. edge thickness:	3 mm
Min./max. workpiece thickness:	8–50 mm
Min. workpiece length:	approx. 160 mm
Feed speed:	7 m/min.
Ready to operate:	approx. 3.5 min.
Power consumption:	Ø approx. 7.4 kW
Electrical connection:	400 V/3 Ph/60 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 4,300 x 1,300 x 1,400 mm (L x W x H)
Weight:	approx. 900 kg
Exhaust connection:	Ø 1 x 140 mm



Radius profile scraper



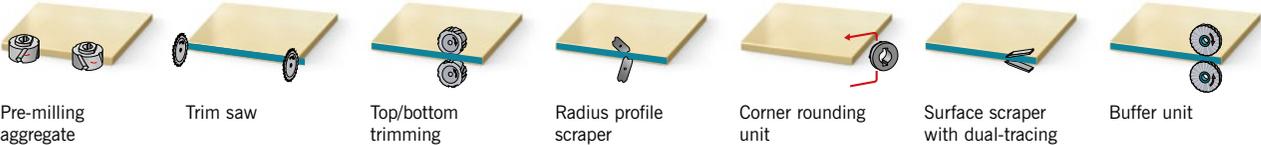
Corner rounding unit



Surface scraper with dual-tracing



Buffer unit



COMBINE FLEXIBLY – AS YOUR REQUIREMENTS DEMAND.

F2 | F4 | F5



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Specification and options	F2	F4	F5
PLC control with touch screen (10")	●	●	●
Pre-milling aggregate	●	●	●
Top-side fast-heating glue pot (maintenance-free)	●	●	●
Pot interchange mount including adhesive interchanger for PUR processing	●	●	●
Trim saw	●	●	●
Top/bottom trimming	●	●	●
Radius profile scraper*	—	○	●
Multi-radius profile scraper	—	○	○
Corner rounding unit	—	●	●
Surface scraper with dual-tracing	○	●	●
Buffer unit*	—	○	●
Support plate for edge material	●	●	●
Visual display for workpiece sequence	●	●	●
Workpiece support (folds out to front)	●	●	●
Pneumatic roll cutting station (shears-type design, Altendorf system)	●	●	●
Automatic central lubrication (trim saw, corner rounding unit)	—	●	●
Double roller overhead pressure system (ball-bearing mounted)	●	●	●
Conveyor chain with permanently attached special links	●	●	●

● Basic configuration ○ Option — not included

* The F4 can be optionally fitted with a radius profile scraper or a buffer unit. An empty space is also possible.

Further specifications on request. Due to an unknown mains voltage, an adeption transformer must be connected in front of the machine.